

SDF4HS+

Human dimension of technology



Slim 4.0
COMPATIBLE



www.newlast.com

SDF4 HS+

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5/6

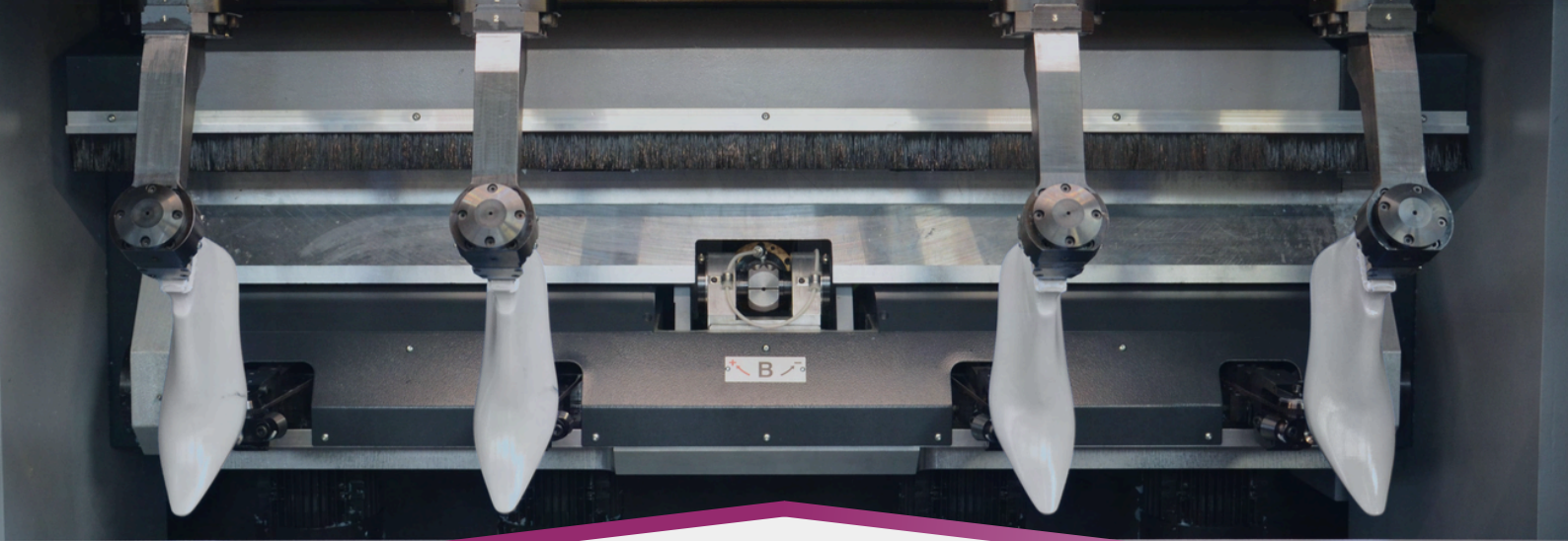
SDF4 HS+

.FRV

SDF

Newlast





/ TECHNICAL DATA



<i>N. of pairs working at the same time</i>	() / 2 p
<i>N. of pairs produced in an hour</i>	26 p/h
<i>Average cycle time</i>	4,5 min
<i>Max turnable Ø</i>	300 mm
<i>Maximum working length</i>	420 mm
<i>Finishing pitch</i>	0.1÷2 mm/rev
<i>Rotation speed</i>	10÷100 rev min-rev max
<i>Rotating milling heads Ø</i>	90x29 mm
<i>installed power</i>	22 Kw
<i>Air pressure</i>	6 bar
<i>Weight</i>	6300 Kg
<i>Dimensions</i>	3050x2040 x2500h mm

SDF4 HS+ is the last generation two-pairs finishing machine. The innovative “dovetail” support on the top of the last, rather than on the toe and on the heel allows to perfectly finish three pairs of lasts, without any further manual operations. This clamping system, allows the complete processing and eliminates all the risks of deformation of the model caused by tailstock clamping. Thanks to its 9 interpolated axis, it is possible to finish two pairs of lasts in only one working cycle (5/6 minutes). SDF4 HS+ machine allows the fast and precise execution of .FRV™ files, in the original and in all the other sizes. During the working cycle it is also possible to elaborate the next size or a different model. SDF technology is a Newlast Italia patent.



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